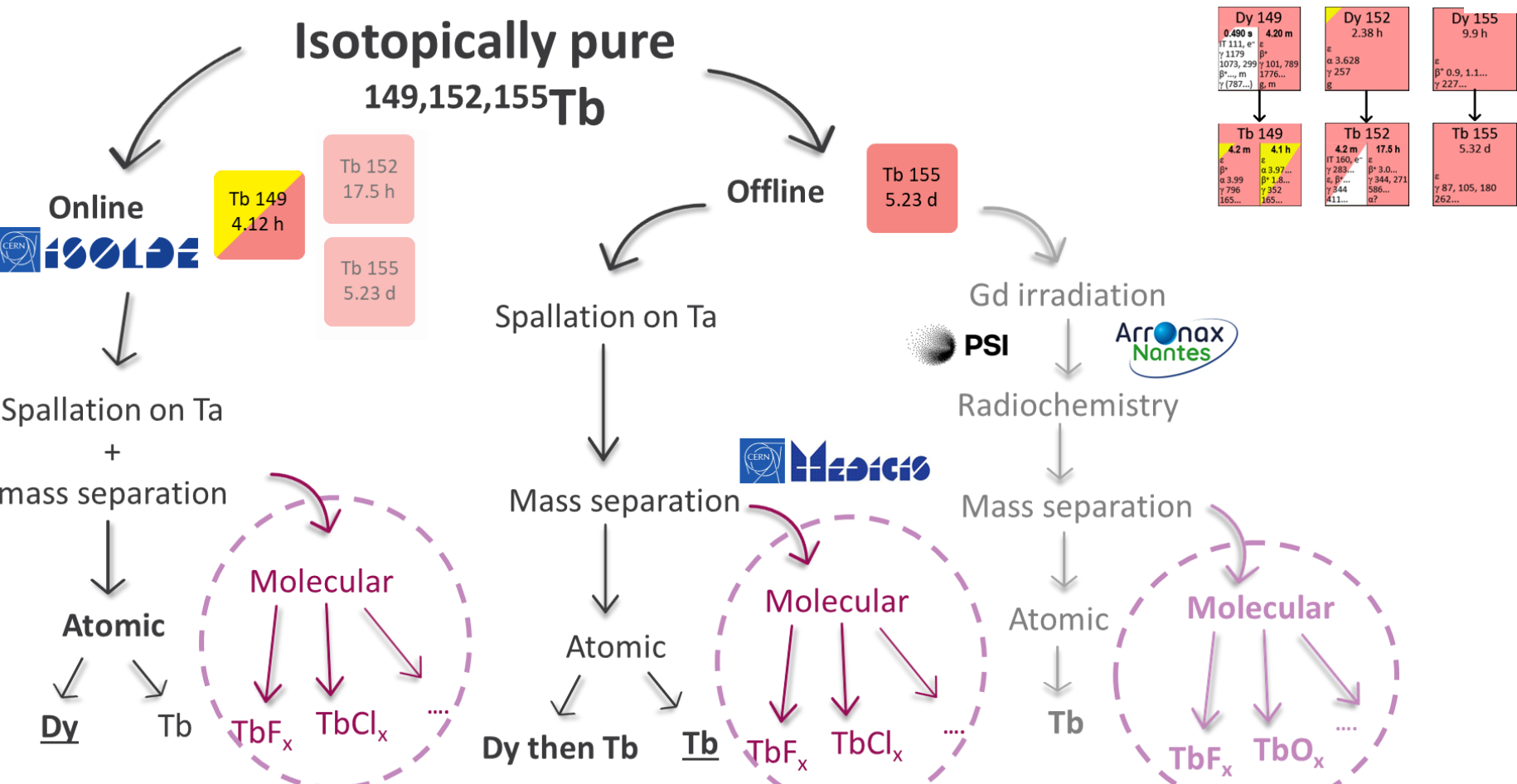
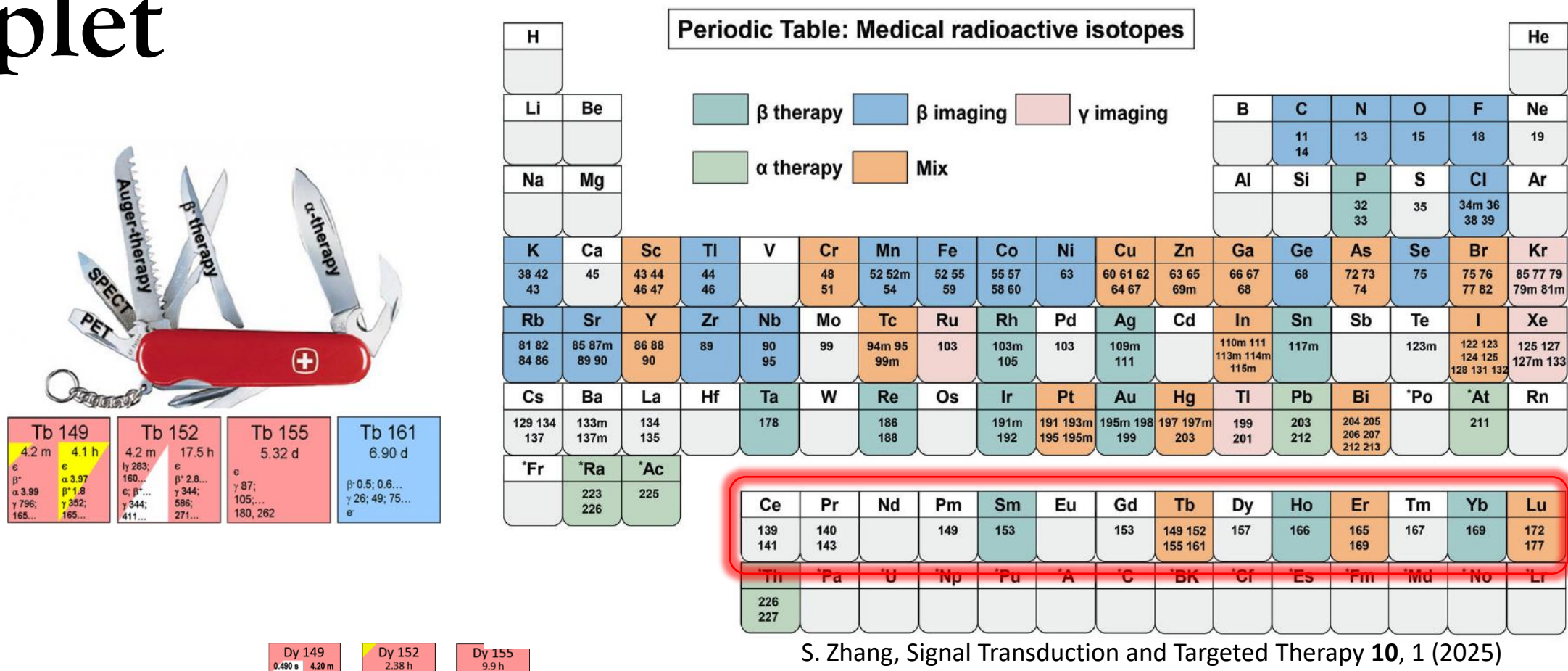


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D. Lange<sup>5</sup>, L. Nies<sup>2</sup>, C. Schweiger<sup>5</sup>, S. T. Stegemann<sup>2</sup>, E. Reis<sup>2,6</sup>, S. Rothe<sup>2</sup>

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## Terbium quadruplet

<sup>149</sup>Tb, <sup>152</sup>Tb, <sup>155</sup>Tb and <sup>161</sup>Tb, show particular promise for molecular imaging and targeted cancer therapies, enabling a true theragnostic approach [1]. This includes the attractive but hard to access  $\alpha$ -emitter <sup>149</sup>Tb.

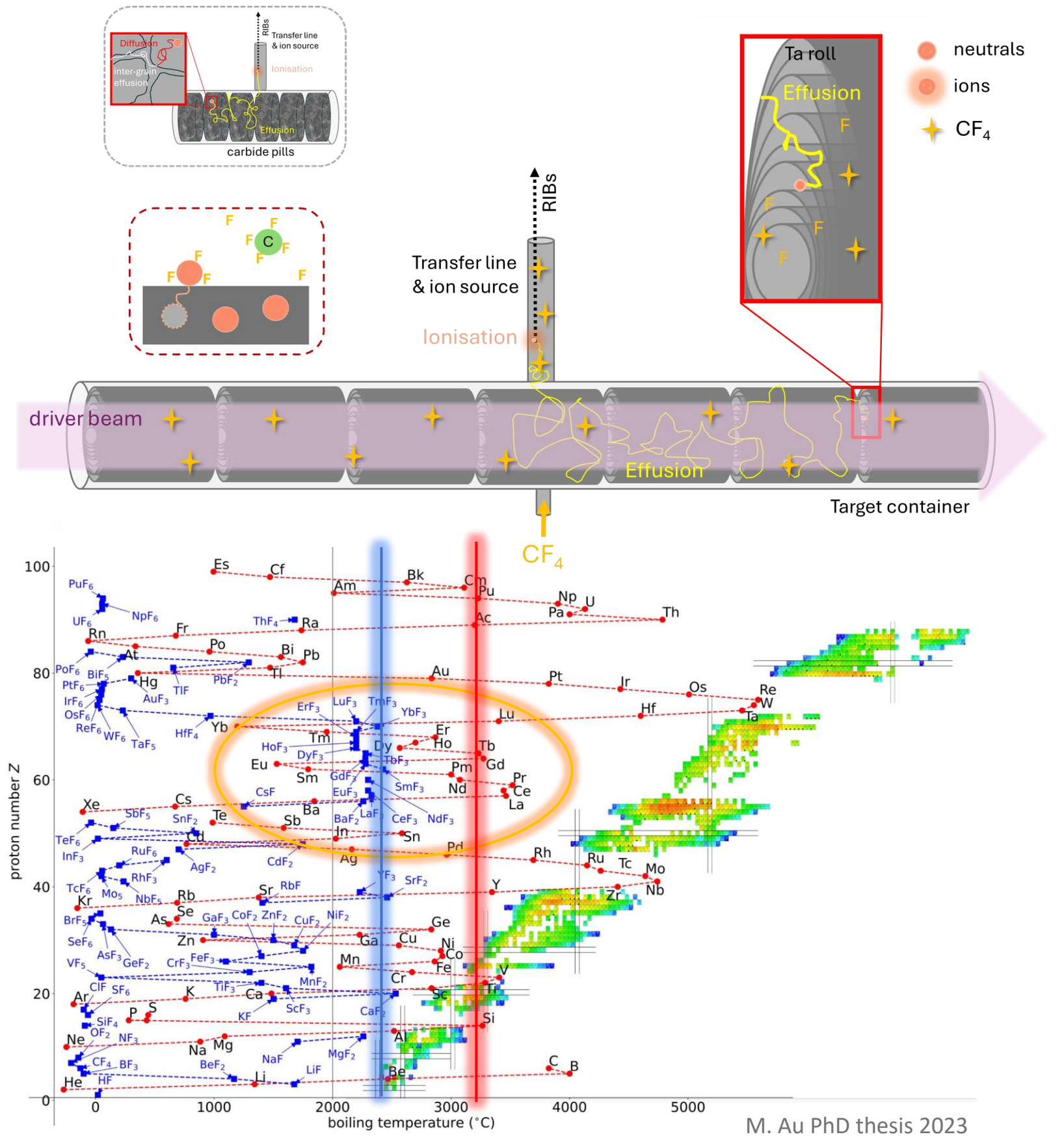


With the exception of reactor-produced <sup>161</sup>Tb, large-scale production of radioisotopically pure Tb isotopes remains challenging, and current methods cannot yet sustain the needs of preclinical research [2].

## Isotope Separation Online (ISOL)

Direct extraction of Tb from Ta targets is hindered by its low volatility and strong chemical interaction with the target material.

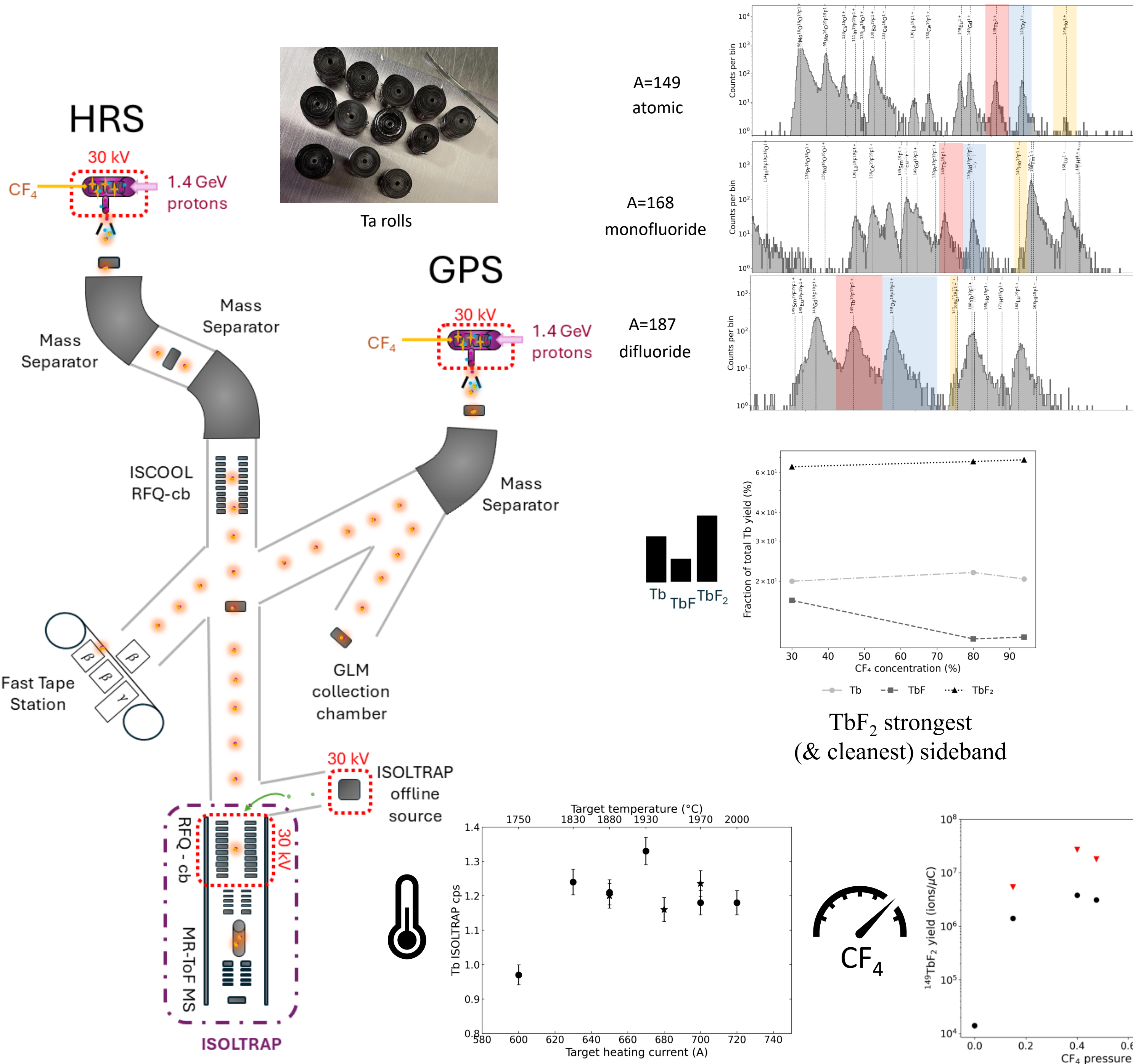
This work explores molecular extraction as a strategy to enhance Tb volatility and improve release.



## Target and Ion Source Development

### Online development campaign @ ISOLDE

Ion beam composition was studied as a function of target, ion source, and gas injection conditions to optimise the delivery of Tb beams.

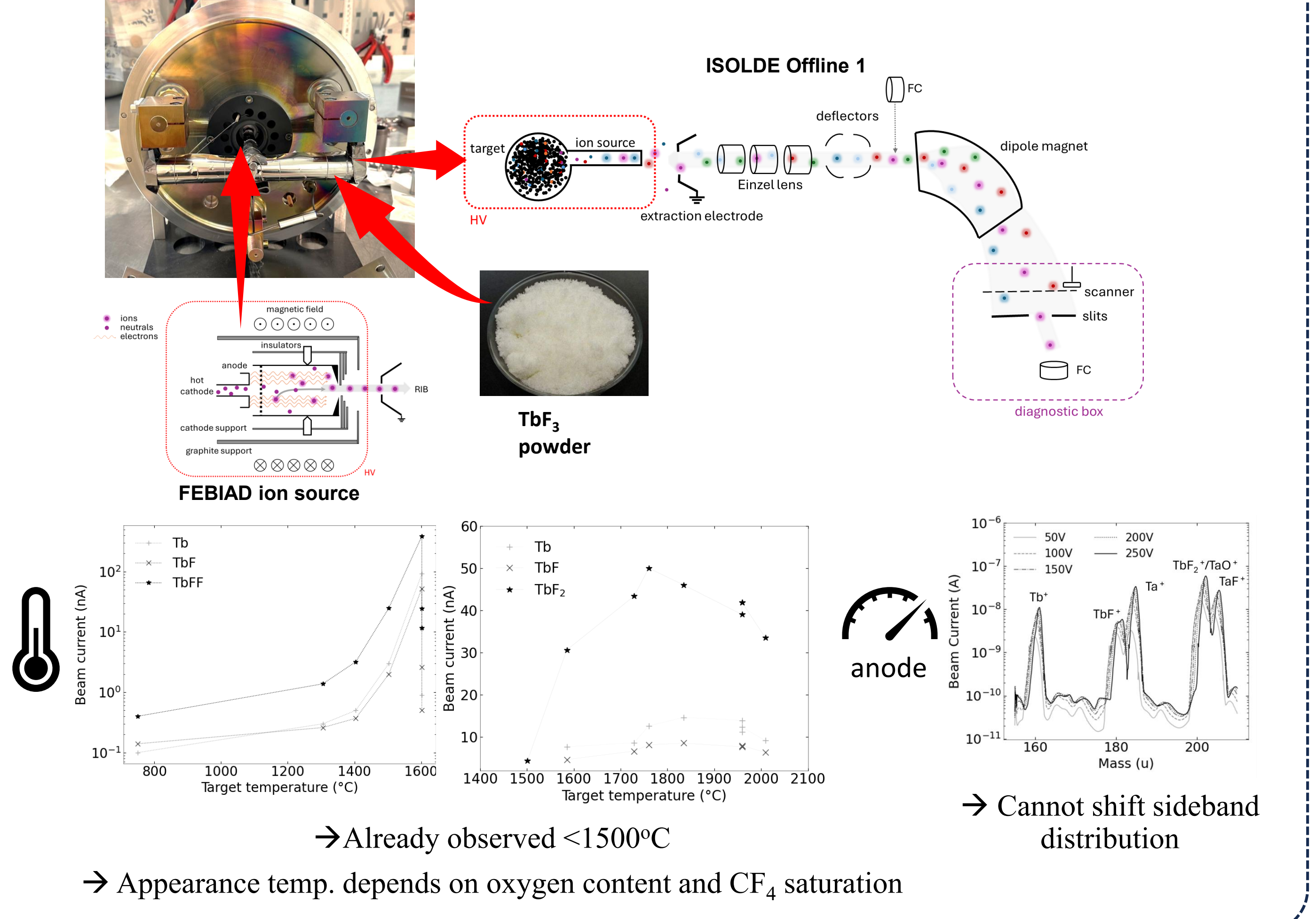


Tb beam <1900°C  
Dependence on fluorine concentration

Existence of optimal fluorine concentration

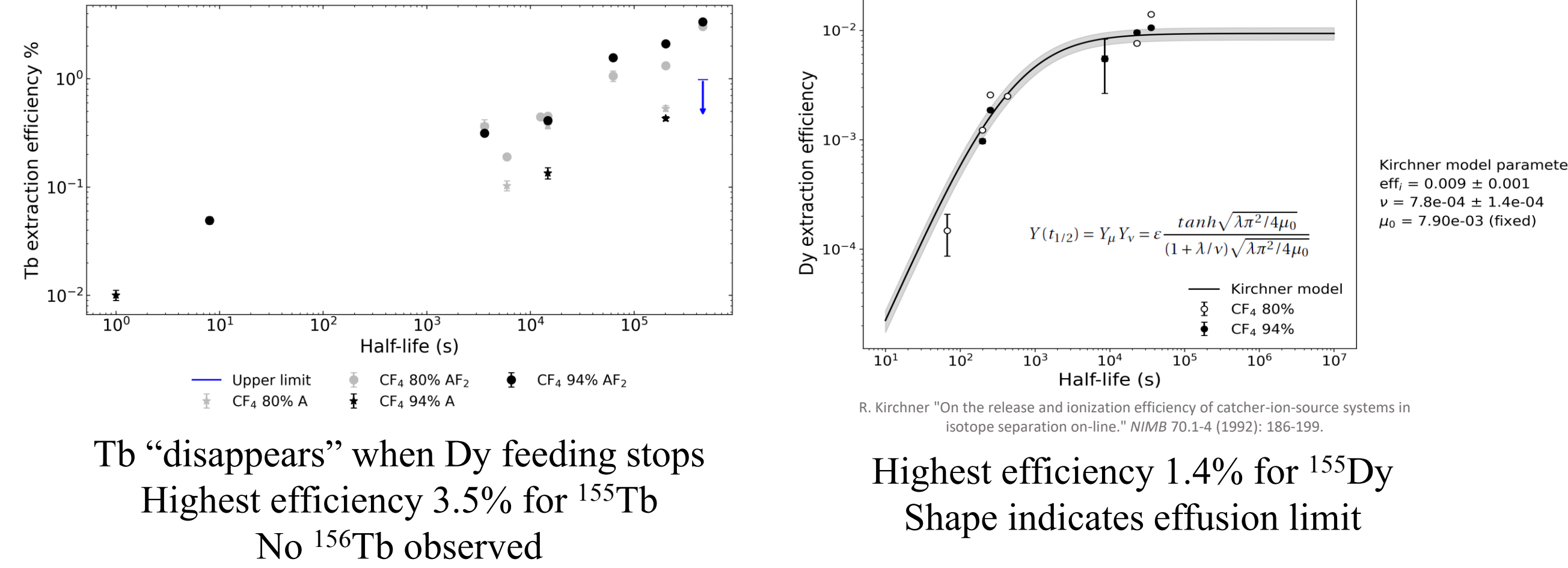
### Offline tests with stable compounds

Offline development with stable compounds allowed for exploration of the stability of the molecule and its behavior in the ISOL-like conditions.



→ Already observed <1500°C  
→ Appearance temp. depends on oxygen content and CF4 saturation

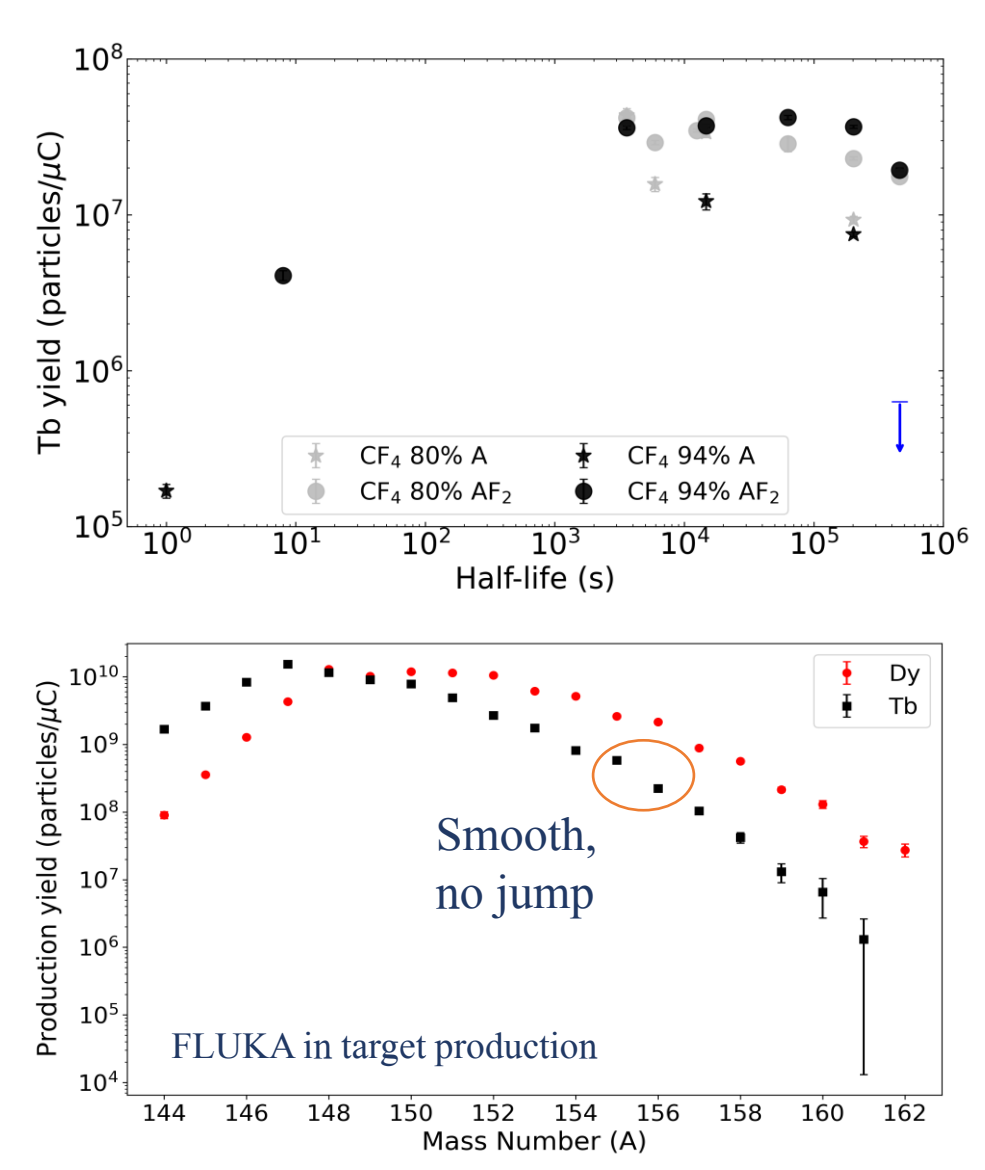
### Extraction efficiencies



Highest efficiency 1.4% for <sup>155</sup>Dy  
Shape indicates effusion limit

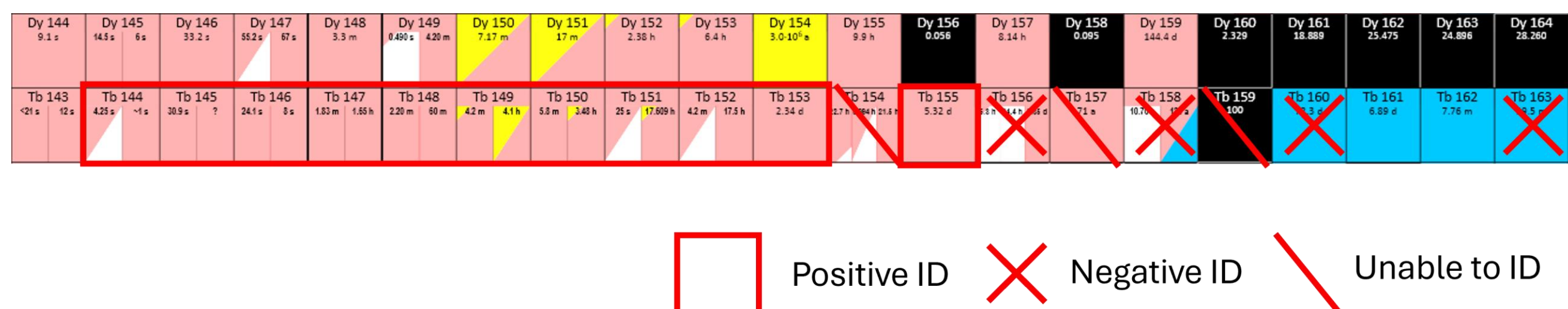
## What is limiting the release?

- Production limit or effusion limit**
- No <sup>156</sup>Tb observed
  - No n-rich Tb observed
  - No stable or long-lived Tb observed when there is no feeding from Dy
  - Offline extraction:  
<sup>149</sup>TbF2 efficiency: 0.0005(1)%  
<sup>155</sup>TbF2 efficiency: 0.11(3)%



Isotope	Sideband	A/q	A <sub>in-target</sub> [MBq]	A <sub>foil</sub> [MBq]	A <sub>collimator</sub> [MBq]	Efficiency %
Gd-149	GdF2	187	748 (11)	1.27 (7)	5.45 (2)	0.17 (1)
Tb-149	TbF2	187	3090 (90)	0.015 (3)	0.045 (6)	0.0005 (1)
Tb-155	TbF2	193	1130 (20)	1.25 (4)	—	0.11 (3)

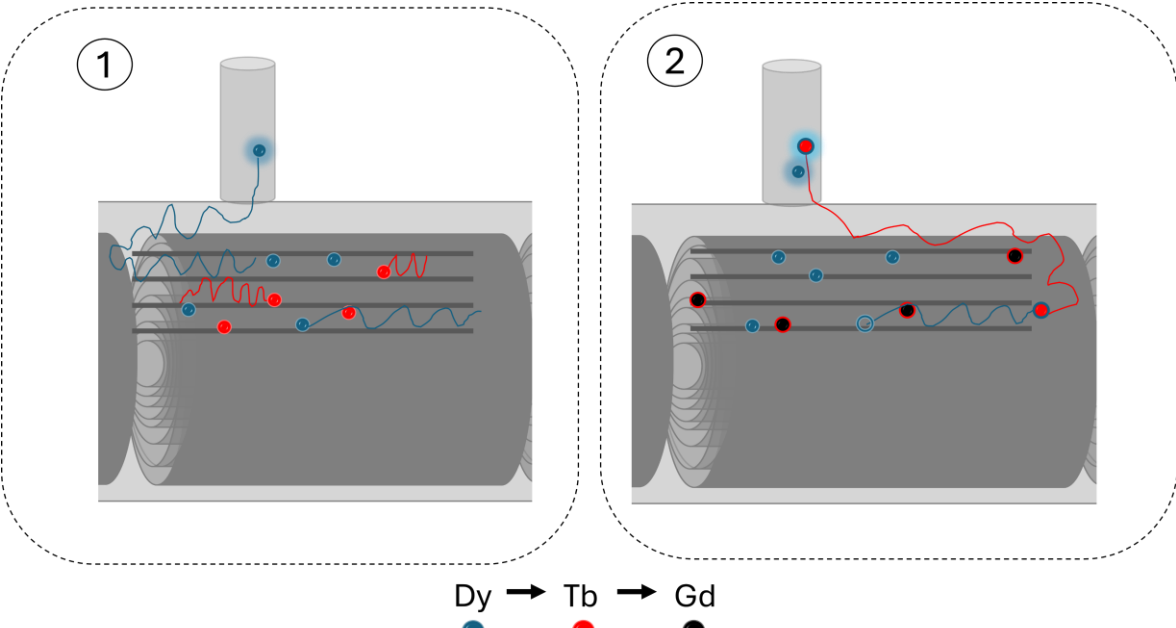
Extraction efficiencies from irradiated Ta target at MEDICIS



### Effusion limit

- Tb produced in the foil is not released
- Tb we see is the decay product of Dy  
→ Dy completed part of the pathway

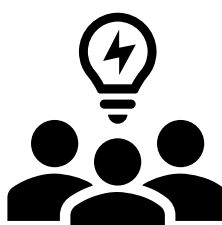
Proposed mechanism:  
Dy assisted release



>> 60 000 collisions in a Ta target  
Tb 0.03s sticking time at 2400°C for Ta\*  
→ average delay on the order of **hours**  
(Dy ~0.0003s sticking time – 100x faster)

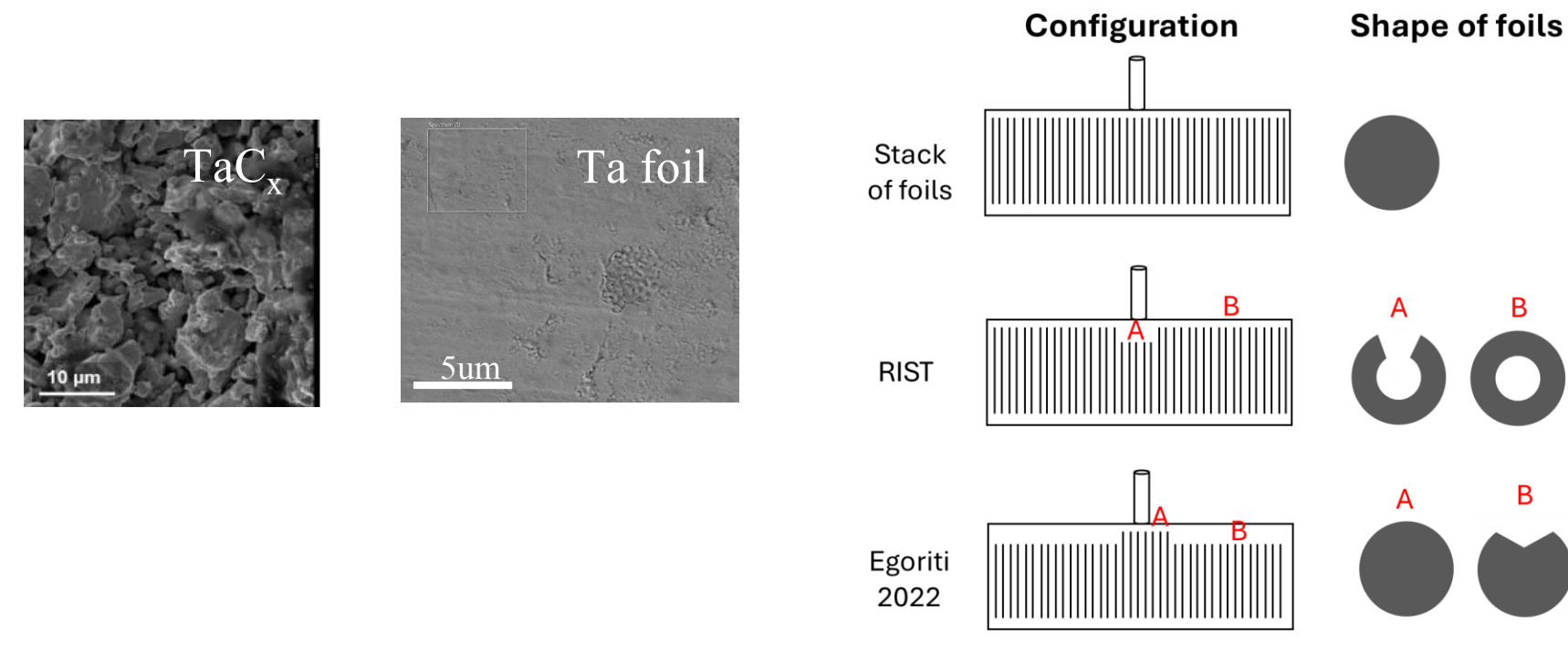
\*lower limit! Estimated through Eichler systematics. U. Köster PhD thesis 2000

## What's next?



We need to rethink the target itself

- New materials – TaC? Others?
- New geometries



We need to redefine what is needed for medical production

### “standard” ISOL

Efficiency  
Rapidly  
Selectivity  
Versatility

### medical mass separation

Efficiency  
Rapidly  
Selectivity  
Versatility  
**Scalability**

[1] Müller C., et al. (2012) “A unique matched quadruplet of terbium radioisotopes for PET and SPECT and for  $\alpha$ - and  $\beta$ -radionuclide therapy.” Journal of Nuc. Med. 53.12: 1951-1959.  
[2] Moiseeva, A. N., et al. (2024) “Terbium sisters: current development status and upscaling opportunities.” Frontiers in Nuclear Medicine 4 (2024): 1472500.